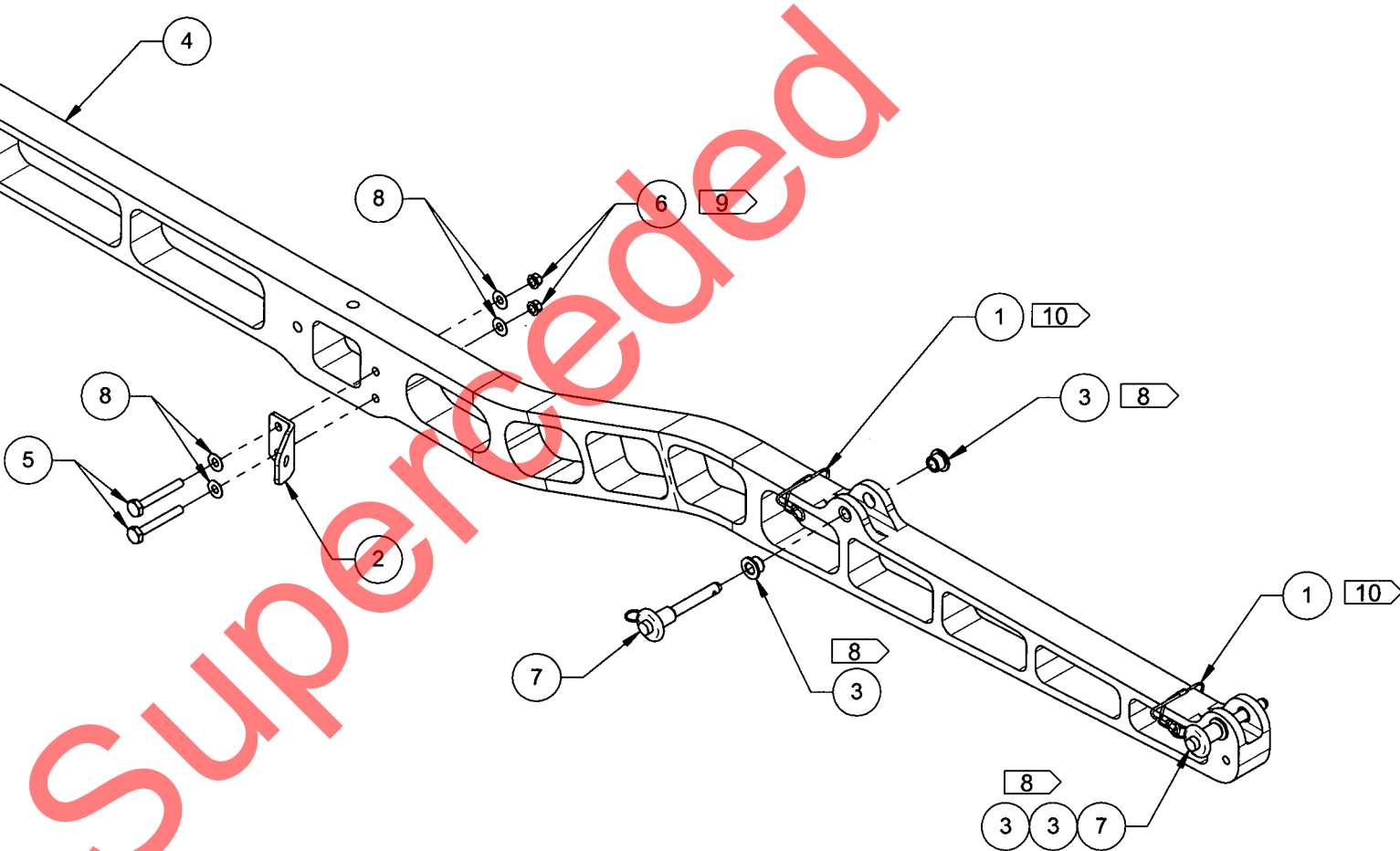


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5350-041	R66 FWD BEAM ASSEMBLY
1	2	D2690-11	LANYARD ASSEMBLY
2	1	D5205-1	BRACKET
3	4	D5346-3	BUSHING
4	1	D5350-1	R66 FWD BEAM
5	2	AN3-13A	BOLT
6	2	MS21042L3	NUT, SELF-LOCKING
7	2	MS17984-C412	PIN, QUICK RELEASE
8	4	NAS1149D0316J	WASHER



D5350-041 R66 FWD BEAM ASSEMBLY

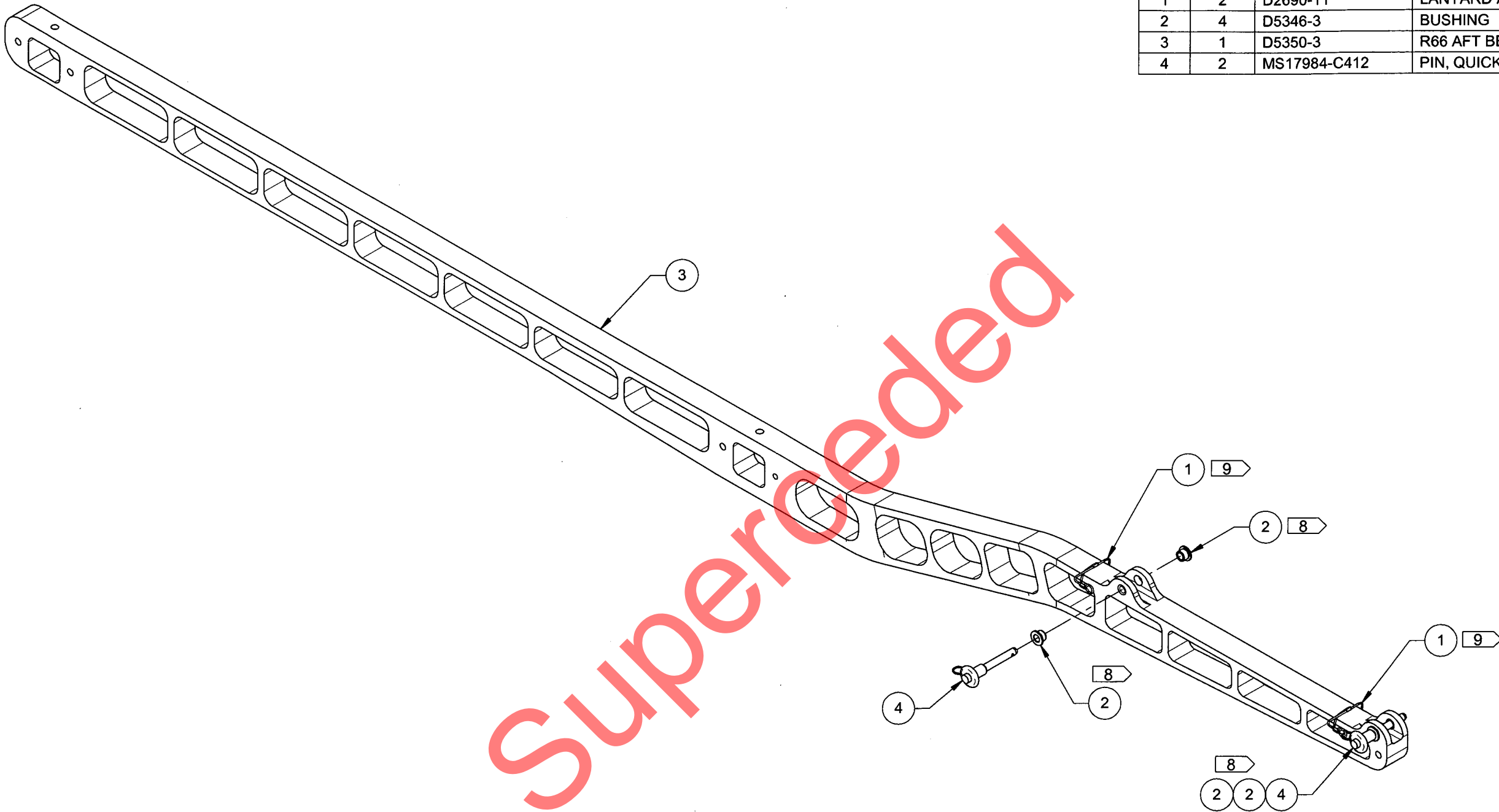
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 6.6 lbs
 - 8) PRESS FIT D5346-3 INTO D5350-1
 - 9) TORQUE MS21042L3 NUTS TO 20-25 in-lb (2.3-2.8 N-m)
 - 10) ASSEMBLE D2690-11 WITH MS17984-C412 AS SHOWN

RELEASED
2016-06-29
ECN 16-579

APPROVED

B	REDESIGN -1/-3/-041/-043 (ZN A4-1, A4-2, A4-3, A4-4)	RF	16.05.24
A	NEW ISSUE	RF	15.08.10
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. B
MFG. APPR.	RQ	D5350	SHEET 1 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	R66 BEAM ASSEMBLY	NTS
DATE	16.05.24	COPYRIGHT © 2015 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

ITEM	QTY -043	P/N	DESCRIPTION
	X	D5350-043	R66 AFT BEAM ASSEMBLY
1	2	D2690-11	LANYARD ASSEMBLY
2	4	D5346-3	BUSHING
3	1	D5350-3	R66 AFT BEAM
4	2	MS17984-C412	PIN, QUICK RELEASE



B D5350-043 R66 AFT BEAM ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 6.6 lbs
 - 8) PRESS FIT D5346-3 INTO D5350-3
 - 9) ASSEMBLE D2690-11 WITH MS17984-C412 AS SHOWN

RELEASED
2016-06-29
APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO. D5350	REV. B
MFG. APPR.	RQ	SHEET 2 OF 4	
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	R66 BEAM ASSEMBLY	NTS
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